**SUITEABLE SUBSTRATES**

- OEM Enamels
- Aged Refinishes
- ATX™ Adhesion Promoter 1087230
- ATX™ Undercoats
  - 2.1 VOC 2K Urethane Primer Surfacer 1080222
  - 2.1 VOC Urethane Sealer: Gray 1080233
  - 2.1 VOC Urethane Sealer: Black 1080235
  - 2.1 VOC Urethane Sealer: White 1080237

**MIXING**

![Mixture Diagram]

1 ATX™ Standard Basecoat Intermix Color 141

70% ATX™ Standard Basecoat Reducer 1500150, Medium Basecoat Reducer 1500151, or Slow Basecoat Reducer 1500152*

**APPLICATION:**

- Apply 2 medium coats or until hiding is achieved.
- Allow each coat to flash until hand slick.
- 7-8 psi at cap HVLP / 20-22 psi compliant spray gun.
- Best recommended spray guns = 1.3 – 1.4mm HVLP.

Note: Use a low-pressure (16-18psi) mist (drop) coat to even out metallic/mica colors and for blending.

**RECOAT:**

- Allow to flash until hand slick before applying clearcoat.
- Clearcoat ATX™ Standard Basecoat intermix color with ATX™ 2.1 VOC Clearcoat 1090500. See ATX™ 2.1 VOC Clearcoat 1090500 product data sheet (AS3126) for specific instructions.
- Recoat basecoat colors before 7 days or remove basecoat color.

**NOTES:**

- Do not use fisheye eliminators in ATX™ Standard Basecoat intermix color, as it will adversely affect the adhesion of the clearcoat.
- To sand out imperfections: 15 minutes after the basecoat is applied, wet sand with 600 grit or finer sandpaper to remove dust, dirt, and level the surface. Must reapply 1-2 coats of basecoat.

**PERSONAL PROTECTION:**

- For use by trained professionals only.
- Read label, product data sheet, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.
ATX™
STANDARD BASECOAT
INTERMIX COLOR: 141

PRODUCT DESCRIPTION:
The ATX™ Standard Basecoat is an easy to apply solvent-borne basecoat that meets national rule VOC regulations. ATX™ Standard Basecoat is: 1) An excellent hiding basecoat system equipped with high opacity toners capable of producing thousands of colors; 2) Capable of matching to a vehicle’s original color; and 3) Designed for spot or overall refinishing. ATX™ Standard Basecoat uses standard basecoat mixing binder 1190141 to increase metallic control and performance. ATX™ Standard Basecoat is compatible with our PROSPECTOR® Color Reference System offering a blendable color match in a complete, yet compact system that will give you consistent performance.

SURFACE PREPARATION:
1. Clean with appropriate ATX™ surface cleaner* 1620158, and wipe dry with a clean cloth.
2. Treat sand-throughs to bare metal with ATX™ Etch Pre-Treatment Wipes 1080201 prior to applying the appropriate ATX™ 2.1 VOC 2K Urethane Primer Surfacer 1080222 or ATX™ 2.1 VOC Urethane Sealer: Gray - 1080233, Black - 1080235, White - 1080237.
3. When sealing, final sand repair area with P400 – P600 grit sandpaper. If directly top coating over primer, final sand with P600 - P800 grit sandpaper. Sanding can be done either wet (P800 grit sandpaper recommended) or dry (P600 grit sandpaper recommended).

Preparation for Blending Panels (prior to basecoat application):
1. Clean with appropriate ATX™ surface cleaner* and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 – P1000 grit sandpaper on a random orbital sander or with Ultra System® Liquid Scuffing Agent USP90 and water using a gray, nylon, scuffing pad. Rinse surface thoroughly and wipe dry with a dry, clean cloth.
3. Repeat step one, then thoroughly tack the surface to be painted with a clean tack cloth.

*Note: check local regulations regarding the use of solvent cleaners. Read and follow all warnings and directions on cleaner label before use.

DRYING SCHEDULE: Air dry times at 75°F and 50% R.H.

<table>
<thead>
<tr>
<th>Standard</th>
<th>Medium</th>
<th>Slow</th>
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</thead>
<tbody>
<tr>
<td>ATX™ Standard Reducer 1500150</td>
<td>ATX™ Medium Reducer 1500151</td>
<td>ATX™ Slow Reducer 1500152</td>
</tr>
<tr>
<td>Dust free</td>
<td>8 - 10 minutes</td>
<td>12-15 min</td>
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<tr>
<td>Tape time</td>
<td>30-40 minutes</td>
<td>30-40 minutes</td>
</tr>
<tr>
<td>Time to Clearcoat</td>
<td>7-10 minutes</td>
<td>10-15 minutes</td>
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REGULATORY DATA:

<table>
<thead>
<tr>
<th>As Packaged</th>
<th>As Applied</th>
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<tbody>
<tr>
<td>Lbs/Gal</td>
<td>G/L</td>
</tr>
<tr>
<td>Density</td>
<td>7.85%</td>
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<tr>
<td>% by Wt.</td>
<td>% by Vol.</td>
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<tr>
<td>Volatiles</td>
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<tr>
<td>Water</td>
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<tr>
<td>Exempt Compounds</td>
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<tr>
<td>Lb/Gal</td>
<td>G/L</td>
</tr>
<tr>
<td>VOC Total</td>
<td>6.11</td>
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<tr>
<td>VOC Less Exempt</td>
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<tr>
<td>Lb/Gal</td>
<td>KG/L</td>
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<tr>
<td>HAPs</td>
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LABEL CAUTION INFORMATION

ATX™ Standard Basecoat Intermix Color 141

Contents are FLAMMABLE. Vapors may cause flash fires. Keep away from heat, sparks, and open flame. During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition. VAPOR DUST HARMFUL. Avoid breathing vapor and spray mist. Use only with adequate ventilation. Wear an appropriate properly fitted respirator (NIOSH approved) during and after application, and while sanding, wirebrushing or other types of abrading and while burning, brazing or welding the dried film. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

FIRST AID: If INHALED: If affected, remove from exposure. Restore breathing. Keep warm and quiet. If on SKIN: Wash affected area thoroughly with soap and water. Remove contaminated clothing. Launder before re-use. If in EYES: Flush eyes with large amounts of water for 15 minutes. Get medical attention. If SWALLOWED: Call Poison Control Center, hospital emergency room, or physician immediately.

DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

FOR PROFESSIONAL USE ONLY. SEE MATERIAL SAFETY DATA SHEET.

ATX™ Standard Basecoat Reducer 1500150, Medium Basecoat Reducer 1500151, or Slow Basecoat Reducer 1500152

Contents are FLAMMABLE. Vapors may cause flash fires. Keep away from heat, sparks, and open flame. During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition. VAPOR HARMFUL. Use only with adequate ventilation. Wear an appropriate properly fitted vapor/particulate respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

FIRST AID: If INHALED: If affected, remove from exposure. Restore breathing. Keep warm and quiet. If on SKIN: Wash affected area thoroughly with soap and water. Remove contaminated clothing. Launder before re-use. If in EYES: Flush eyes with large amounts of water for 15 minutes. Get medical attention. If SWALLOWED: Do not induce vomiting. Call Poison Control Center, hospital emergency room, or physician immediately.

DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

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